

Boulogne Billancourt, January 6<sup>th</sup>, 2016

## **HALF-YEARLY SUMMARY OF THE LIQUIDITY CONTRACT OF CEGEDIM**

In respect of the liquidity contract granted by Cegedim to Kepler Capital Markets SA; on December 31<sup>th</sup>, 2015; the following resources were recorded in the liquidity account:

Number of shares:	12,963
Cash:	€27,024.44

Note that at the time of the last half-yearly summary on June 30<sup>th</sup>, 2015; the following resources were recorded in the liquidity account:

Number of shares:	4,900
Cash:	€307,664.28