

## **DISCLOSURE OF TRADING IN OWN SHARES**

## Boulogne-Billancourt, February 19th 2018

## Registered name of the issuer: Cegedim SA

In accordance with applicable regulation, Cegedim declares below the transactions made on its own shares for the February 12<sup>th</sup>, 2018 to February 16<sup>th</sup>, 2018 period:

Session of	Buy/Sell	Number of shares purchased	Weighted average price in €	Amount in €
February 13, 2018	Buy	22,000	37.18	817,970.80
February 14, 2018	Buy	265	38.50	10,202.50
February 15, 2018	Buy	8,600	38.50	331,059.90
February 16, 2018	Buy	4,000	39.26	157,030.00
Total	Buy	34,865	37.75	1,316,263.20