

## DISCLOSURE OF TRADING IN OWN SHARES

**Boulogne-Billancourt, February 5<sup>th</sup> 2018**

Registered name of the issuer: **Cegedim SA**

In accordance with applicable regulation, Cegedim declares below the transactions made on its own shares for the January 30<sup>th</sup>, 2018 to February 2<sup>nd</sup>, 2018 period:

Session of	Buy/Sell	Number of shares purchased	Weighted average price in €	Amount in €
January 30, 2018	Buy	7,000	42.79	299,507.90
January 31, 2018	Buy	3,284	41.60	136,627.40
February 2, 2018	Buy	3,945	41.84	164,943.20
<b>Total</b>	<b>Buy</b>	<b>14,229</b>	<b>42.24</b>	<b>601,078.50</b>